

398SA

Low VOC Multi-Purpose Spray Adhesive





Product Size: 12 oz Net Wt; 17 FL OZ Spray Pattern: Lace/Web

Color: Water White

% Solids: 23%

Application Temp: 40 to 110 °F (4 to 43 °C) **Bonding Time:** 1 minute to one hour

Evaporation Rate: 30-45 seconds

Coverage Area: Varies

Shelf Life: 1 Year from DOM VOC Content: <40% by weight

Meets FDA requirements for indirect food packaging when used according to 21 CFR 175.105.

Applications

- Bonding carpets
- Securing insulation/liner materials to duct work
- Securing labels
- Suitable for permanent or temporary bonds
- Bonding fabric, insulation, plastic films, felt, rubber, leather, cork, paper, cardboard, metal, wood
- Excellent for laminating urethane foam to a variety of substrates

Features

Benefits

- Rubber Based
- Low VOC Content

- Fast skin, fast grab, low soak-in
- Good UV, moisture, and oxidation resistance
- Meets SCAQMD Rule 1168 and GreenSeal GS-36 requirements
- Can contribute toward satisfying EQ Credit 4.1 (Low Emitting Materials) under LEED®

Application Instructions

- Shake well before applying. Spray an even coat from a distance of 6-8 inches.
- For permanent bonds, spray both surfaces. Allow 1-2 minutes for tack to develop. Apply firm pressure.
- For temporary bonds, apply a light, even coat to one surface; allow tack to develop. Apply firm pressure.
- When finished spraying, turn can upside down and spray for 2 seconds to prevent nozzle from clogging.

Caution: Extremely Flammable. Please review all safety instructions on the product package prior to use.

Recommended Storage Conditions: 60-80 $^{\circ}$ F at 40-60% RH Standard Shelf Life (at 25 $^{\circ}$ C): 12 months from date of manufacture.

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