

### PRODUCT OVERVIEW

- MERV 8/8A
- Available in 2" & 4" depths \*Optional steel support frame
- Ideal for use in
  - Office and RetailManufacturing and
  - Distribution – Government and
  - Educational facilities
- Doctor offices, assisted liv-

ing facilities and

Hospitals

- Hotels and Airports
- Single and Multi-Family Housing
- High flow-rate applications

THE TOUGH PLEAT THAT SAVES TIME AND MONEY

# AEROSTAR ENDURO-PLEAT®

- Better Total Cost of Ownership (TCO) versus traditional pleats, thanks to the high dust holding capacity (DHC) and low initial DP to keep energy costs low for longer.
- Stronger components for longer and guaranteed service life in all applications
  - Patented\*\* heavy duty die-cut frame
  - Internal reinforcement from optional steel frame

- Advanced, dual-component, synthetic dust absorbing media

- Rugged wire backing (i.e. twice as heavy as industry standards)
- Engineered for the harshest HVAC environments where traditional pleats are prone to collapsing
  - Extreme rain and snow weather
  - Dry high dust environments
  - High flow rate applications

\*Contact sales or customer care for guarantee details \*\*U.S. Patent 10,232,295

- Achieves a MERV 8/8A without an electrostatic charge
  - 100% synthetic media
  - Moisture resistant
  - Will not promote microbial growth
- Guaranteed\* to last longer than any other standard MERV 8 pleated filter



# AEROSTAR ENDURO-PLEAT®

#### PERFORMANCE DATA (24 x 24)

CAPAC-	FILTER DEPTH	INITIAL RESISTANCE ("w.g.)			MAX SUSTAINED RESISTANCE	
ITY		375 fpm	500 fpm	625 fpm	("w.g.)	
Lliele	2"	0.13	0.20	0.29	1.5	
High	4"	0.12	0.20	0.30	1.5	

#### INITIAL RESISTANCE (24 x 24)



#### PRODUCT DATA

PART	PART	NOMINAL	ACTUAL	CFM CAPABILITIES	
NUMBER NUMBER W/Steel Frame		SIZE* (H" x W" x D")	SIZE (H" x W" x D")	375 fpm	500 fpm
13712242	13712242SF	12 x 24 x 2	11 <sup>3</sup> / <sub>8</sub> x 23 <sup>3</sup> / <sub>8</sub> x 1 <sup>3</sup> / <sub>4</sub>	750	1000
13714252	13714252SF	14 x 25 x 2	13 ½ x 24 ½ x 1 ¾	900	1215
13716202	13716202SF	16 x 20 x 2	15 ½ x 19 ½ x 1 ¾	825	1100
13716242	13716242SF	16 x 24 x 2	15 <sup>3</sup> ⁄8x 23 <sup>3</sup> ⁄8x 1 <sup>3</sup> ⁄4	1000	1325
13716252	13716252SF	16 x 25 x 2	15 ½ x 24 ½ x 1 ¾	1050	1400
13718242	13718242SF	18 x 24 x 2	17 <sup>3</sup> /8 x 23 <sup>3</sup> /8 x 1 <sup>3</sup> ⁄4	1125	1500
13718252	13718252SF	18 x 25 x 2	17 ½ x 24 ½ x 1¾	1175	1550
13720202	13720202SF	20 x 20 x 2	19 ½ x 19 ½ x 1 ¾	1050	1400
13720242	13720242SF	20 x 24 x 2	19 <sup>3</sup> /8x23 <sup>3</sup> /8x1 <sup>3</sup> /4	1250	1650
13720252	13720252SF	20 x 25 x 2	19 ½ x 24 ½ x 1 ¾	1300	1750
13720302	13720302SF	20 x 30 x 2	19 ¾ x 29 ¾ x 1 ¾	1575	2100
13724242	13724242SF	24 x 24 x 2	23 <sup>3</sup> ⁄8 x 23 <sup>3</sup> ⁄8 x 1 <sup>3</sup> ⁄4	1500	2000

* Contact Customer Care for addition	nal sizes and information.
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### ENGINEERING SPECIFICATIONS

#### 1.0 General

- 1.1 Filters shall be Aerostar<sup>®</sup> Enduro-Pleat extended surface pleated air filters as manufactured by Filtration Group.
- 1.2 Filters shall be available in standard configurations and available in depths of 2" and 4".
- 1.3 Underwriters Laboratories classified to UL 900.
- 1.4 Filters are manufactured by an ISO 9001 registered company.
- 2.0 Filter Materials of Construction
  - 2.1 Media shall be 100% synthetic, non-charged mechanical media that does not support microbial growth.
  - 2.2 Die Cut Frame shall be a heavy-duty, high strength, 28 pt moisture resistant beverage board with a cross member design
  - that increases filter rigidity and prevents breaching. Frame shall be recyclable.
  - 2.3 Filters shall have a expanded metal support grid bonded to the air-exiting side of the filter to maintain pleat uniformity and prevent fluttering. Metal support grid shall be recyclable and contain a significant amount of post-consumer and pre-consumer content. Expanded metal shall weigh minimum of 0.05 pounds/ft2 and be minimum 93% open.

#### MINIMUM REMOVAL EFFICIENCY (24 x 24)



PART NUM-	PART	NOMINAL	ACTUAL	CFM CAPABILITIES	
BER	NUMBER W/Steel Frame	SIZE* (H" x W" x D")	SIZE (H" x W" x D")	500 fpm	625 fpm
13712244 13716204 13716254 13718244 13720204 13720244 13720254 13720254	13712244SF 13716204SF 13716254SF 13718244SF 13720204SF 13720244SF 13720254SF 13724244SF	12 x 24 x 4 16 x 20 x 4 16 x 25 x 4 18 x 24 x 4 20 x 20 x 4 20 x 24 x 4 20 x 25 x 4 24 x 24 x 4	11 $\frac{3}{8}$ x 23 $\frac{3}{8}$ x 3 $\frac{3}{4}$ 15 $\frac{1}{2}$ x 19 $\frac{1}{2}$ x 3 $\frac{3}{4}$ 17 $\frac{3}{8}$ x 23 $\frac{3}{8}$ x 3 $\frac{3}{4}$ 17 $\frac{1}{2}$ x 24 $\frac{1}{2}$ x 3 $\frac{3}{4}$ 19 $\frac{1}{2}$ x 19 $\frac{1}{2}$ x 3 $\frac{3}{4}$ 19 $\frac{3}{8}$ x 23 $\frac{3}{8}$ x 3 $\frac{3}{4}$ 23 $\frac{3}{8}$ x 23 $\frac{3}{8}$ x 3 $\frac{3}{4}$	1000 1100 1400 1500 1400 1650 1750 2000	1250 1400 1750 1875 1750 2100 2200 2500

2.4 Optional - Filters shall have an welded steel support frame on the downstream side of the pleat pack to increase durability and strength of the filter

3.0 Filter Performance

- 3.1 Filters shall be MERV 8/8A when tested in accordance with the ASHRAE 52.2 Test Standard.
- 3.2 Filters shall have an initial resistance of (insert from Performance Data chart above)"w.g.
- 3.3 Filter shall be rated to withstand a continuous operating
- temperature up to 200°F and 100% maximum relative humidity 3.4 Filters shall be able to withstand a sustained resistance of 1.5"w.g.



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